



worldwide expertise in
electromechanical components

Veggiano (PD), Italy



Cebi Motors. - ITALY



Components for the automotive industry

Established:	1976
Total surface area:	20 600 m ²
Covered area:	15 900 m ²
Personnel:	350
Turnover 2017:	102.ML EUR

Cebi Motors– Product Range

- Motors for automotive electric seat adjustment
- Motors for automotive electric window lifts
- Motors for automotive electric sliding doors
- Motors for automotive electric sunroof
- Motors for automotive electric latches



Cebi Motors - Varese business unit



Available 5800 sqm x 2 floors including offices

Currently there are installed two motor assembling lines



Cebi Motors



Electric sunroof

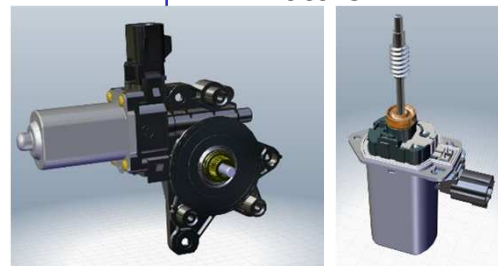


Power Sliding and Side Door

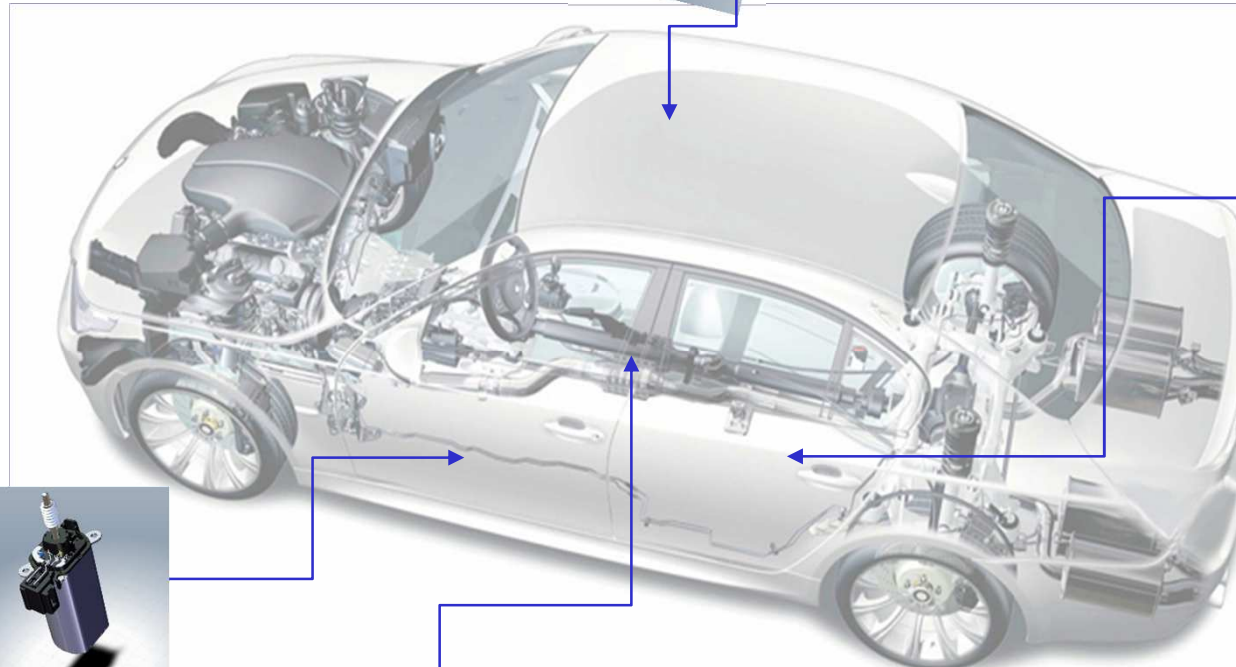
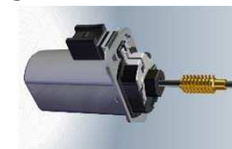


Power Seat Motors

Power Window Motors



Power Trunk Latch Motors



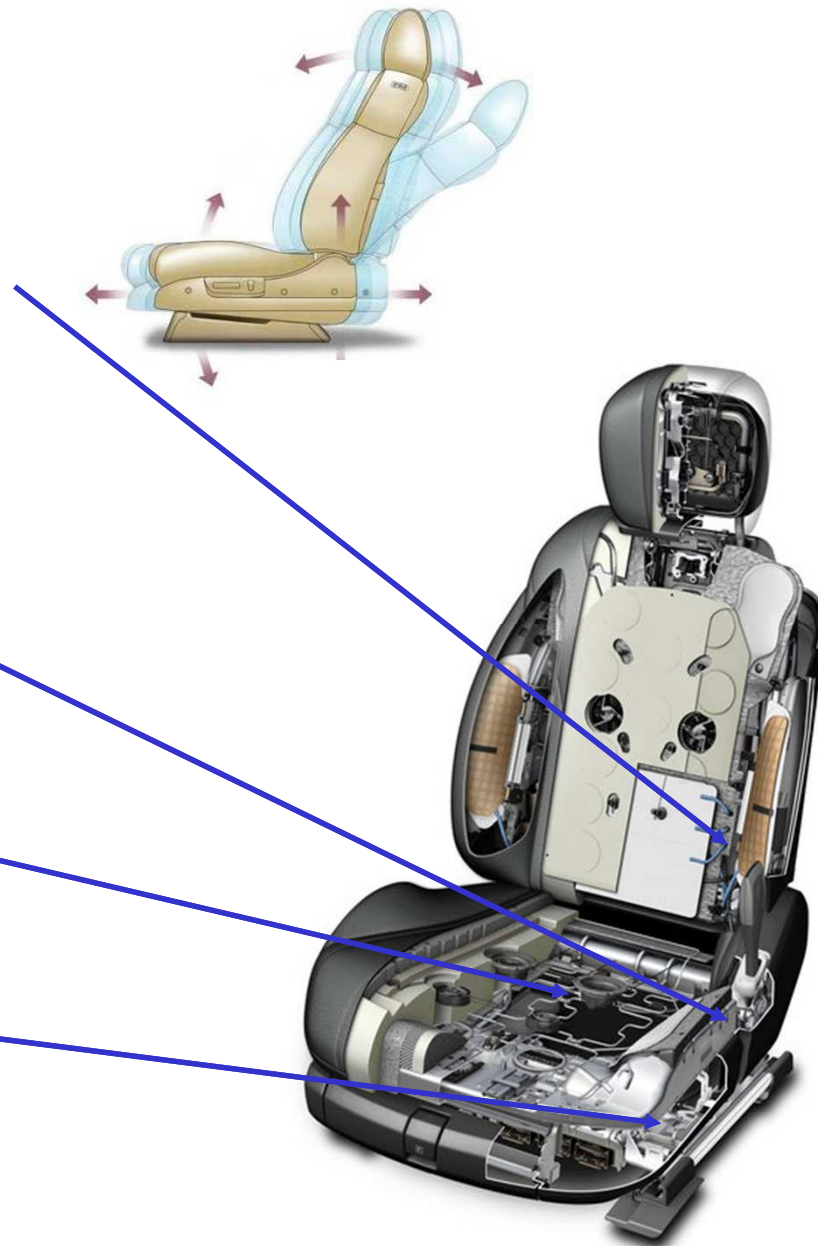
Seat motors

ESL: Backrest adjustment

ESH: Height adjustment

ESTV: Cushion depth

ESN: Tilt adjustment



Power window motor

Single rail – double rail



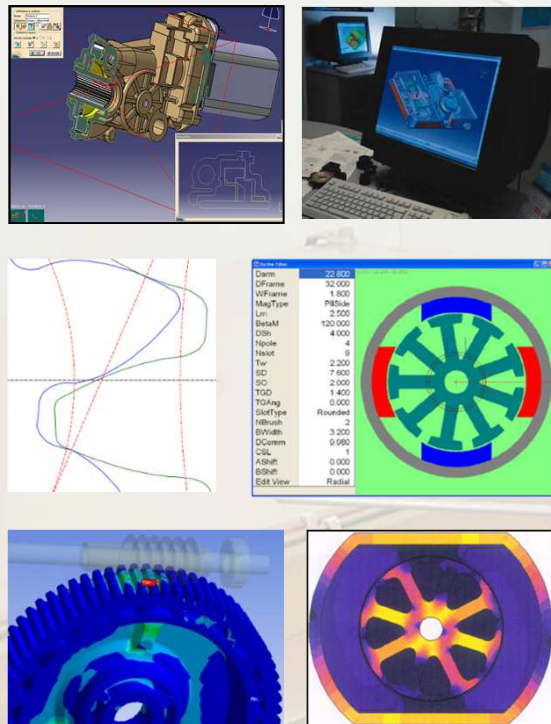
X Arm





Engineering Capabilities:

Design - UTE



Test and Prototype – R&S LAB





Prototype production:

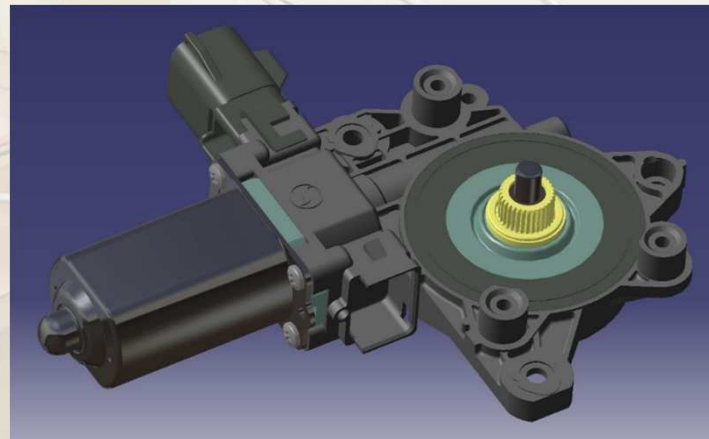
prototyping process.



Technical Department

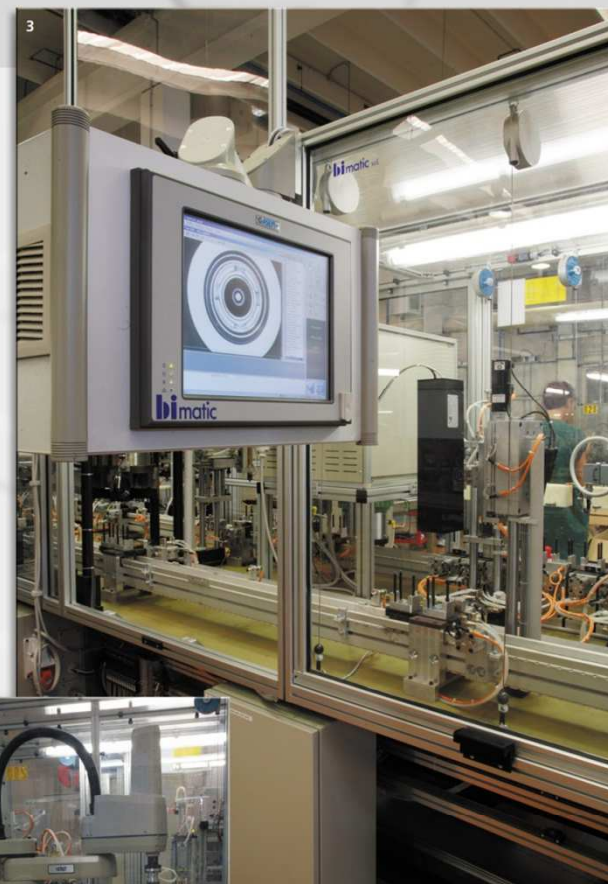
Prototype capabilities

- . Metal or plastic machined parts
- . Small batches with soft tools
- . Dummy motors from rapid
- . Performance tuning - thermoswicht
- . Airborne noise – body noise report
- . Current ripple – torque ripple
- . Backdrive resistance optimization
- . 3D dimensional analysis
- . Gear quality certification
- . Prototype's database for historical



REPARTI MONTAGGIO

THE ASSEMBLY DEPARTMENTS



3, 4: Linea di montaggio motore FH 244.
Details FH 244 motor assembly line.
Detaillansicht Montagelinie Motortyp FH 244.
Détail ligne de montage moteur FH 244.

QUALITY ACHIEVEMENTS



Year	Certification Achieved
1998	ISO 9001
1999	QS9000
2002	TS16949+ISO 9001:2000
2011	TS16949:2009
2004	ISO14000
2011	ISO14001: 2004
2015	OHSAS 18001:2007
Occupational Health and Safety Assessment Series.	

